

Amendment to the Claims

This listing of claims replaces all prior versions, and listings, of claims in this application.

Listing of Claims:

1. (Previously Presented) A method for the production of a stamping tool to stamp safety elements in surfaces of carrier material, comprising:
 - a) creating digital data including a three-dimensional digitized template for the safety element, and
 - b) transferring the digital data to the stamping tool via laser beams.
2. (Previously Presented) The method according to claim 1, wherein the transfer is performed in a single-step process.
3. (Previously Presented) The method according to claim 1, wherein data for illustrating or design stamping is transferred to the stamping tool at the same time as the data for the safety element.
4. (Currently Amended) The method according to claim 1, wherein data for illustrating or design stamping is transferred to the stamping cylinder tool in a seamless and endless way.
5. (Previously Presented) The method according to claim 1, wherein the stamping tool is composed of a pair of drums consisting of a patrice and matrice.